

# DREMEL DIGILAB

## Loading Filament

**⚠ WARNING** Read the Dremel 3D20 manual and these instructions. Failure to comply with the warnings and instructions may result in fire, equipment damage, property damage, or personal injury.

Always unplug Dremel 3D20 from its power before performing any service procedures. Failure to do so may result in personal injury and equipment damage.

Use only Dremel approved materials and components. Use of object materials, or 3D objects other than Dremel approved object materials and genuine Dremel components may void warranty.

Repairs on the Dremel 3D20 may require the use of special tools (pulling devices and bearing press). Authorized repair centers have trained repair technicians and equipment necessary to perform these repairs.

For the location of the repair center near you, look on our web site at [www.Dremel3D.com](http://www.Dremel3D.com) and follow the link for 'Support'.

**⚠ WARNING** Do not touch the extruder tip or heated build platform during Dremel 3D20 operation or until it has cooled down to at least 60°C (140°F). Contact with the extruder tip or build platform during or after operation before tip and build platform has cooled may result in personal injury.

## SERVICE INSTRUCTIONS

